

Material - ASTM A995 22Cr5NiMoN

Standard Specification for Castings, Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A995 / A995M Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	21.000 - 23.500		
Nickel	Ni %	4.500 - 6.500		
Molybdenum	Mo %	2.500 - 3.500		
Nitrogen	N %	0.100 - 0.300	Mechanical Properties	
Copper	Cu %	1.000 max.	Tensile Strength in Mpa	620 min.
Iron	Fe %	Balance	Yield Strength in Mpa	415 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A890 4A	ASTM	USA	Casting
J92205	UNS	USA	Casting
CD3MN	ASTM	USA	Casting
4A	ASTM	USA	Casting
A995 J92205	ASTM	USA	Casting
1.447	EN	European Union	Casting
1.447	ONORM	Austria	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.